

900 自动运模车

AUTOMATIC MOLD SEWING MACHINE

零件手册

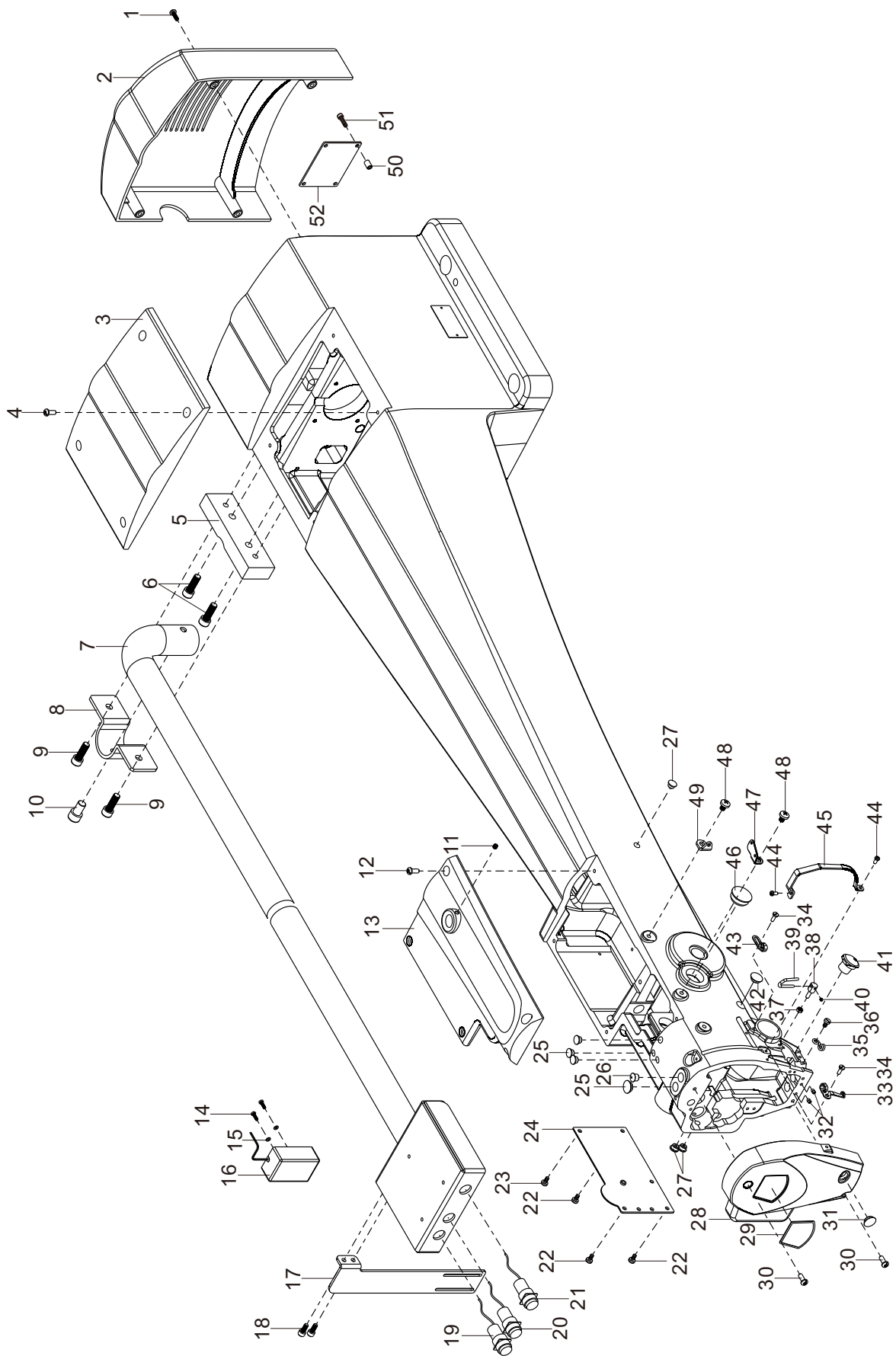
PARTS BOOK

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1. 机头、外装部件

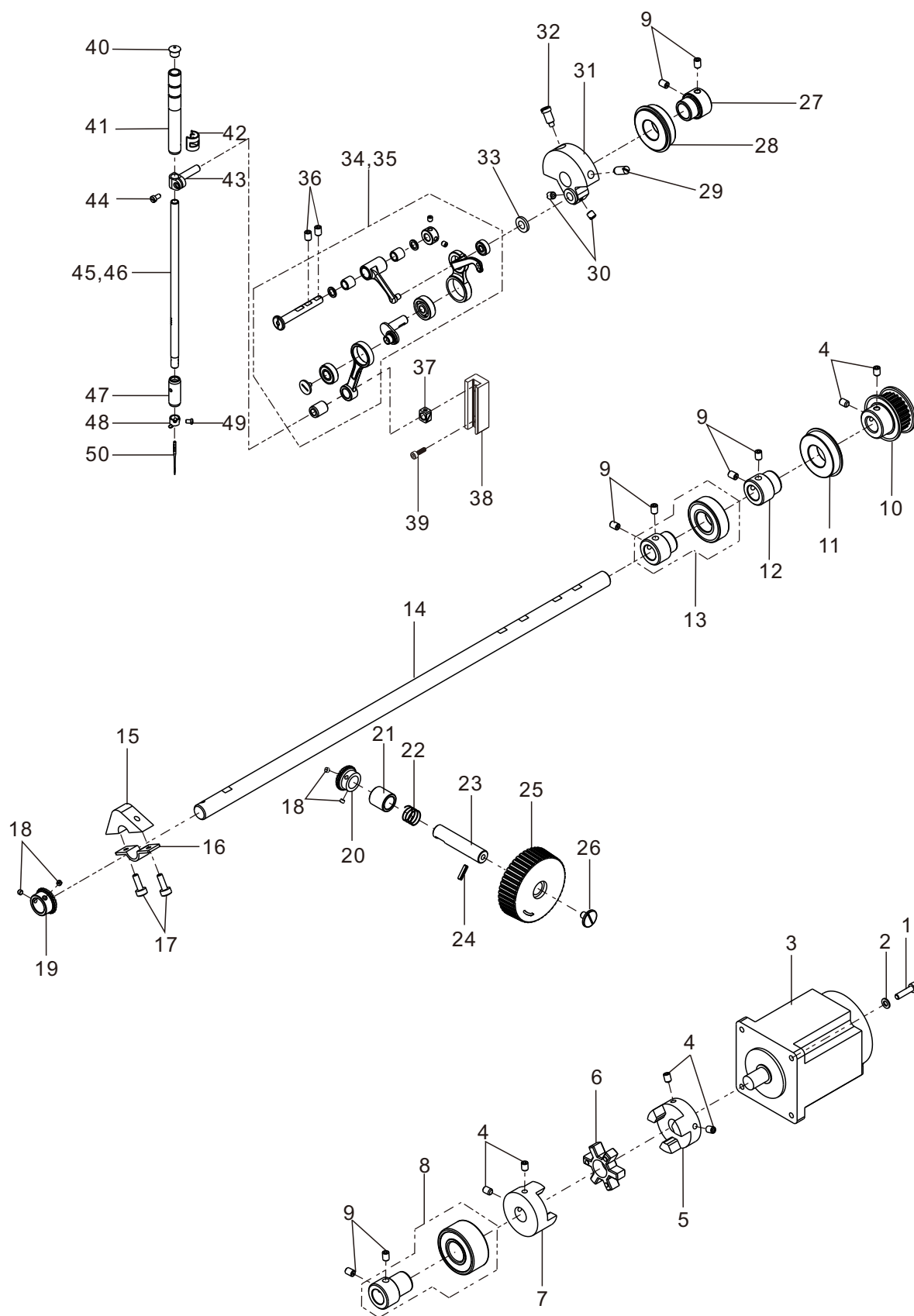


机头、外装部件

FRAME & MISCELLANEOUS COVER COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003049	螺钉 M4 L=12	SCREW M4 L=12	4
2	20019783	900机壳后罩喷漆件	BACK COVER	1
3	20019785	900机壳上后盖喷漆件	TOP COVER REAR	1
4	10008776	螺钉 M5 L=12	SCREW M5 L=12	4
5	20019686	固定座	FIXED BASE	1
6	10003142	螺钉 M8 L=25	SCREW M8 L=25	2
7	20019787	900操作盒安装座组件喷漆件	MOUNTING BASE	1
8	10053727	固定座夹	CALMP	1
9	10003093	螺钉 M8 L=20	SCREW M8 L=20	2
10	10002232	螺钉 M8 L=14	SCREW M8 L=14	1
11	10011232	螺钉 M6 L=6	SCREW M6 L=6	1
12	10008776	螺钉 M5 L=12	SCREW M5 L=12	5
13	20019786	900机壳上前盖喷漆件	TOP COVER FRONT	1
14	10001033	螺钉 M3 L=10	SCREW M3 L=10	2
15	10000927	3.2垫圈	WASHER 3.2	2
16	10048784	扫描器	OPTICAL SCANNER	1
17	20019685	扫描器安装座	MOUNTING PLATE	1
18	10005139	螺钉 M5 L=12	SCREW M5 L=12	2
19	10039125	压框开关-黄色	PRESS FOOT FRAME SWITCH (YELLOW)	1
20	10037725	启动开关 (绿色)	STARTING SWITCH (GREEN)	1
21	10028708	急停开关	STOP SWITCH (RED)	1
22	10003101	螺钉 M5 L=8	SCREW M5 L=8	1
23	10009103	螺钉 M4 L=16	SCREW M4 L=16	1
24	20013334	运模车后盖板	LEFTWARD COVER	1
25	10000090	摆动架销油塞	RUBBER PLUG	4
26	10010587	橡胶塞	RUBBER PLUG	1
27	10000090	摆动架销油塞	RUBBER PLUG	2
28	20012639	运模机面板	FACE COVER	1
29	10005468	面板装饰牌	FACE PLATE	1
30	10008776	螺钉 M5 L=12	SCREW M5 L=12	2
31	10011099	橡胶塞	RUBBER PLUG	1
32	10000563	螺钉 M4 L=5	SCREW M4 L=5	2
33	10055858	750左线钩	ARM THREAD GUIDE LEFT	1
34	10009691	螺钉 SM9/64"×40 L=10	SCREW SM9/64"×40 L=10	2
35	10011139	下线钩	ARM THREAD GUIDE DOWN	1
36	10010668	螺钉 SM11/64"×40	SCREW SM11/64"×40	1
37	10009471	螺母 M4	NUT M4	1
38	10049613	线钩座	ARM THREAD GUIDE FIXED BASE	1
39	10049614	线钩	ARM THREAD GUIDE	1
40	10051477	线钩座螺钉 M3.5 L=3	SCREW M3.5 L=3	1
41	10054891	小电子夹线器组件	ELECTRONIC THREAD CLAMP DEVICE	1
42	10011099	橡胶塞	RUBBER PLUG	1
43	10008940	右线钩	ARM THREAD GUIDE RIGHT	1
44	10011143	螺钉 SM9/64"×40	SCREW SM9/64"×40	2
45	20014983	750挑线杆防护罩	THREAD TAKE-UP LEVER COVER	1
46	10027270	橡胶塞	RUBBER PLUG	1
47	10011200	上过线板	ARM THREAD GUIDE UP	1
48	10011158	螺钉 SM15/64"×28	SCREW SM15/64"×28	2
49	10011145	单眼过线板	SINGLE-HOLE THREAD EYELET GUIDE	1
50	10024992	转接板支柱	SUPPORT PILLAR	4
51	10009103	螺钉 M4×16	SCREW M4 L=16	4
52	10031715	机头转接板	SIGNAL SWITCH BOARD	1

2. 上轴、针杆部件



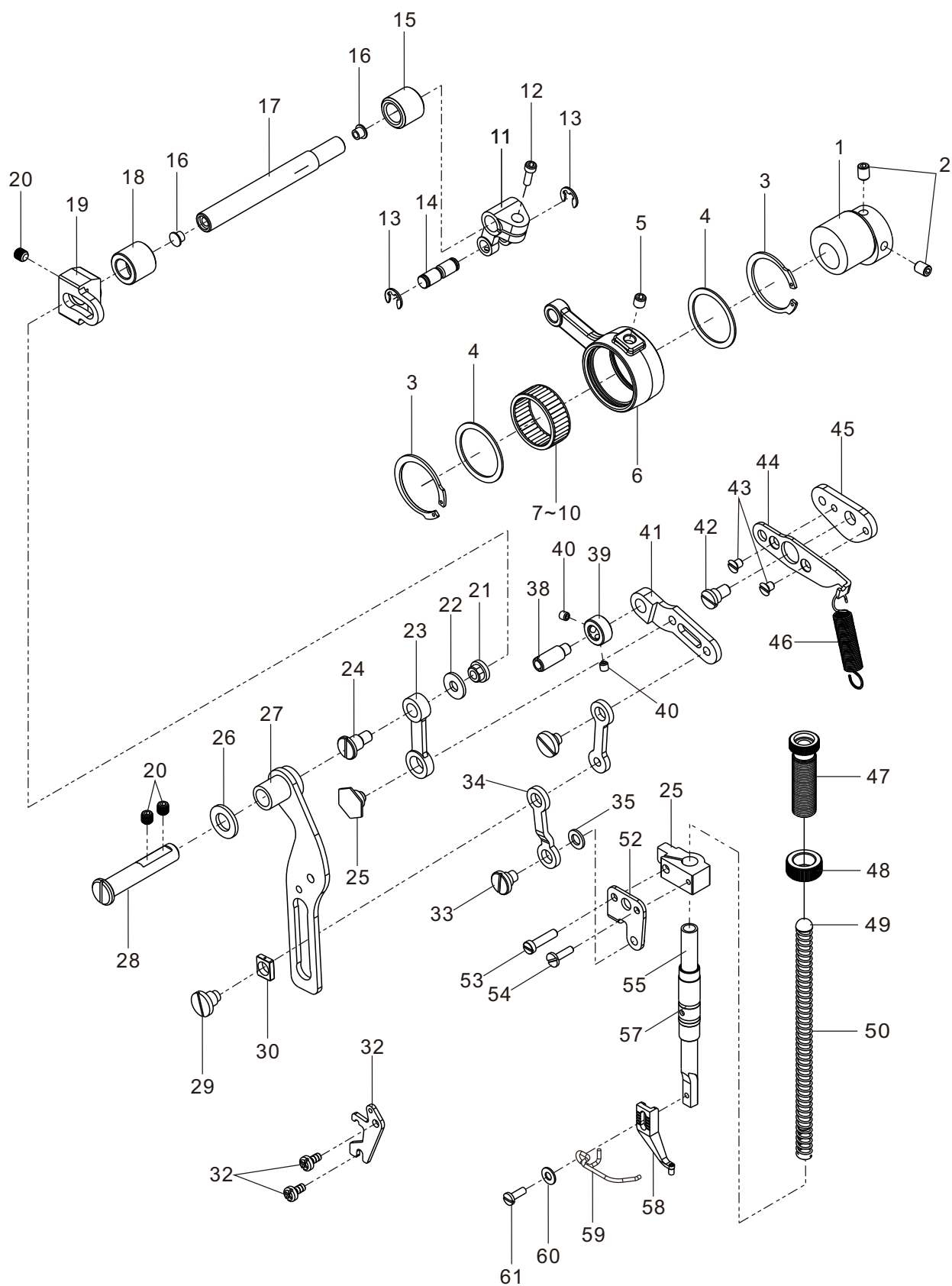
上轴、针杆部件

MAIN SHAFT & NEEDLE BAR COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10001943	螺钉 M5 L=20	SCREW M5 L=20	4
2	10000260	垫圈 5.2×9.8×1	WASHER 5.2×9.8×1	4
3		主轴电机	MAIN SHAFT SERVO MOTOR	1
4	10009187	螺钉 M6 L=8	SCREW M6 L=8	6
5	10012615	联轴器(1)	COUPLING (1)	1
6	10011227	联轴器橡胶块	COUPLING RUBBER	1
7	10012613	联轴器(2)	COUPLING (2)	1
8	10051566	上轴同步齿形带轮组件	UPPER SHAFT TENSION PULLEY ASM	1
9	10029408	轴承 6022VVNR	BEARING 6022VVNR	1
10	10010678	螺钉 SM15/64"×28 L=8	SCREW SM15/64"×28 L=8	6
11	10014362	轴承衬套	BEARING_BUSH	1
12	10050517	轴承 6004ZZ	BEARING 6004ZZ	1
13	10014280	轴承衬套	BEARING_BUSH	1
14	10054059	900上轴	MAIN SHAFT	1
15	10050133	平衡块	MAIN SHAFT BALANCER	2
16	10014332	上轴平衡轮固定板	BALANCER FIX PLATE	1
17	10011644	螺钉 M5 L=13	SCREW M5 L=13	2
18	10027407	齿轮 B	GEAR_B	1
19	10010678	螺钉 SM15/64"×28 L=8	SCREW SM15/64"×28 L=8	4
20	10021312	齿轮 A	GEAR_A	1
21	10027277	轴套	NEEDLE FEED SHAFT METAL	1
22	10011242	弹簧	SPRING	1
23	10027278	手轮轴	HANDWHEEL SHAFT	1
24	10006073	销	SPRING PIN	1
25	10011603	手轮	HANDWHEEL	1
26	10011225	螺钉 M6	HANDWHEEL SETSCREW M6	1
27	10042095	轴承衬套	BEARING_BUSH	1
28	10025882	轴承 6004NR-2RS_BOM	BEARING 6004NR-2RS	1
29	10010082	螺钉 SM9/32"×28 L=16	SCREW SM9/32"×28 L=16	1
30	10005020	螺钉 SM1/4"×40 L=6	SCREW SM1/4"×40 L=6	2
31	10012607	针杆曲柄	COUNTER WEIGHT	1
32	10010545	螺钉 SM9/32"×28 L=15	SCREW SM9/32"×28 L=15	1
33	10011622	垫圈 8×15×0.7	WASHER 8×15×0.7	1
34	10038440	挑线杆组件 <用于-01>	THREAD_TAKE_UP_COMPL	1
35	10049935	双行程挑线杆组件2 <用于-02>	THREAD_TAKE_UP_COMPL	1
36	10009109	螺钉 M4 L=6	SCREW M4 L=6	2
37	10011194	针杆连接轴滑块	SLIDE BLOCK	1
38	10037240	针杆滑块槽	NEEDLE BAR METAL GREASE COVER	1
39	10050541	螺钉 SM3/16"×28 L=12	SCREW SM3/16"×28 L=12	2
40	10010587	橡胶塞	RUBBER PLUG	1
41	10049875	针杆上轴套	NEEDLE_BAR_METAL	1
42	10031678	挡油片	NEEDLE_BAR_METAL_GREASE_COVER	1
43	10038438	针杆连接柱	NEEDLE BAR CONNECTING	1
44	10030286	螺钉	SCREW	1
45	10040641	针杆	NEEDLE BAR	1
46	10040642	针杆	NEEDLE BAR	1
47	10046043	针杆下轴套	NEEDLE_BAR_LOWER_METAL	1
48	10000237	针杆线钩	THREAD GUIDE	1
49	10041770	螺钉 SM1/8"×44 L=4.5	SCREW SM1/8"×44 L=4.5	1
50	10053820	机针 DP×5 10#	NEEDLE DP×5 10#	1
51	10049763	油毡弹簧	SPRING	1
52	10049764	针杆油毡	OIL FELT PAD	1

-01小旋梭 -02大旋梭

3. 中压脚部件(1)

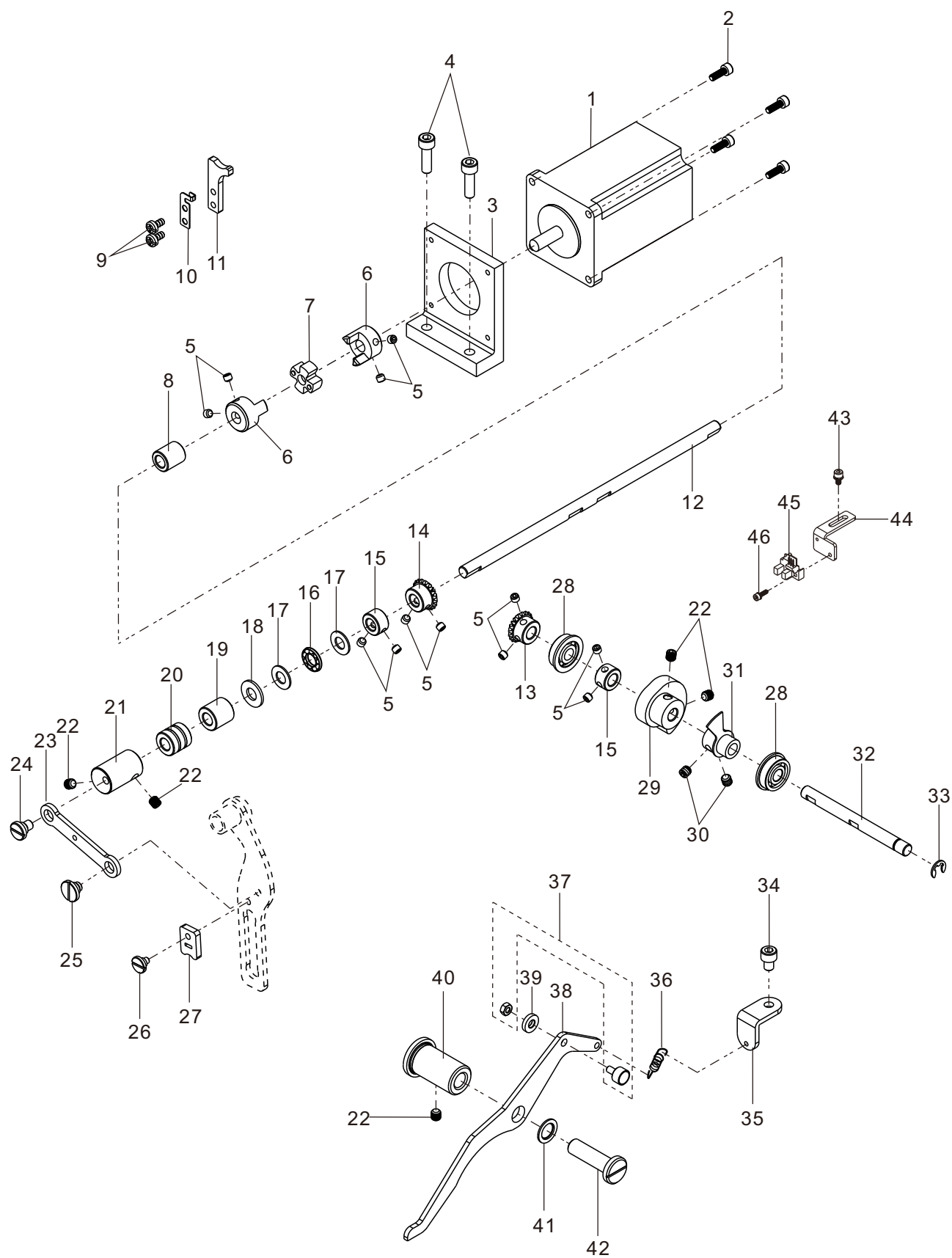


中压脚部件

PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10027282	偏心轮	ECCENTRIC CAM	1
2	10009187	螺钉 M6 L=8	SCREW M6 L=8	2
3	10030861	挡圈	RETAINING RING	2
4	10027336	垫圈 28.5×35×1	WASHER 28.5×35×1	2
5	10022863	螺钉 M6×0.75 L=6	SCREW M6×0.75 L=6	1
6	10047391	连杆组件	CRANK CONNECTING ROD	1
7	10029000	滚针轴承	NEEDLE BEARING	(1)
8	10029001	滚针轴承	NEEDLE BEARING	1
9	10029002	滚针轴承	NEEDLE BEARING	(1)
10	10029003	滚针轴承	NEEDLE BEARING	(1)
11	10000642	压脚同步曲柄	FORKED LINK	1
12	10009008	螺钉 M6 L=16	SCREW M6 L=16	1
13	10009654	开口挡圈 6	E-RING 6	2
14	10027283	销	CONNECTING SHAFT	1
15	10027284	轴套	BUSHING	1
16	10027286	橡胶塞	RUBBER PLUG	2
17	10027285	压脚行程调节曲柄轴	PRESSER WAVING SHAFT	1
18	10040151	轴套	BUSHING	1
19	10000479	压脚行程调节曲柄	ADJUSTING ARM	1
20	10011232	螺钉 M6 L=6	SCREW M6 L=6	3
21	10000632	螺母	ADJUSTING NUT	1
22	10000480	垫圈 6	WASHER 6	1
23	10027288	连杆	INTERMEDIATE PRESSURE LINK A	1
24	10027287	螺钉 SM15/64"×28	SCREW SM15/64"×28	1
25	10027289	螺钉 M6	SCREW M6	1
26	10027307	垫圈 10.4×19×2	WASHER 10.4×19×2	1
27	10027331	提升导轨组件	PRESSURE VARIABLE PLATE ASM	1
28	10027308	定位轴	LOCATING SHAFT	1
29	10027302	螺钉 M6	SCREW M6	1
30	10027301	压脚提升导轨滑块	SLIDE BLOCK	1
31	10009868	螺钉 M4 L=8	SCREW M4 L=8	2
32	10027293	复位簧拉板	SPRING LOCATING PLATE	1
33	10027303	螺钉 M6	SCREW M6	1
34	10027300	压脚提升导轨连杆	INTERMEDIATE PRESSURE LINK B	1
35	10012830	垫圈 6.2×10.3×1.2	WASHER 6.2×10.3×1.2	1
36	10027299	螺钉 M6	SCREW M6	1
37	10027298	压脚上下连杆	INTERMEDIATE PRESSURE LINK C	1
38	10000482	铰链螺钉	HINGE SCREW	1
39	10000483	挡圈	THRUST COLLAR	1
40	10013590	螺钉 SM11/64"×40 L=4	SCREW SM11/64"×40 L=4	2
41	10027290	压脚行程摆杆	INTERMEDIATE PRESSURE LINK D	1
42	10000481	螺钉 SM15/64"×28	SCREW SM15/64"×28	1
43	10000520	沉头螺钉 SM11/64"×40 L=4	SCREW SM11/64"×40 L=4	2
44	10027291	压脚调节复位板1	POSITIONING LINK 1	1
45	10027292	压脚调节复位板2	POSITIONING LINK 2	1
46	10027294	弹簧	SPRING	1
47	10034528	调压螺钉	PRESS ADJUSTING SCREW	1
48	10034529	调压螺母	PRESS ADJUSTING NUT	1
49	10000636	压脚调压导杆	PRESSER GUIDE BAR	1
50	10000522	压脚调压簧	PRESS ADJUSTING SPRING	1
51	10027305	压杆导架	PRESSER BAR GUIDE BRACKET	1
52	10027304	提升板	LINK CONNECTING PLATE	1
53	10033253	螺钉	SCREW	1
54	10011143	螺钉 SM9/64"×40 L=13.5	SCREW SM9/64"×40 L=13.5	1
55	10054733	压杆（常用）	PRESSER BAR	1
56	10041861	压杆	PRESSER BAR	(1)
57	10054261	压杆轴套	PRESSER BUSHING	1
58	10000489	压脚	INTERMEDIATE PRESSER	1
59	10000487	护指架	FINGER GUARD	1
60	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	1
61	10010650	螺钉 SM9/64"×40 L=10.5	SCREW SM9/64"×40 L=10.5	1

4. 中压脚部件(2)

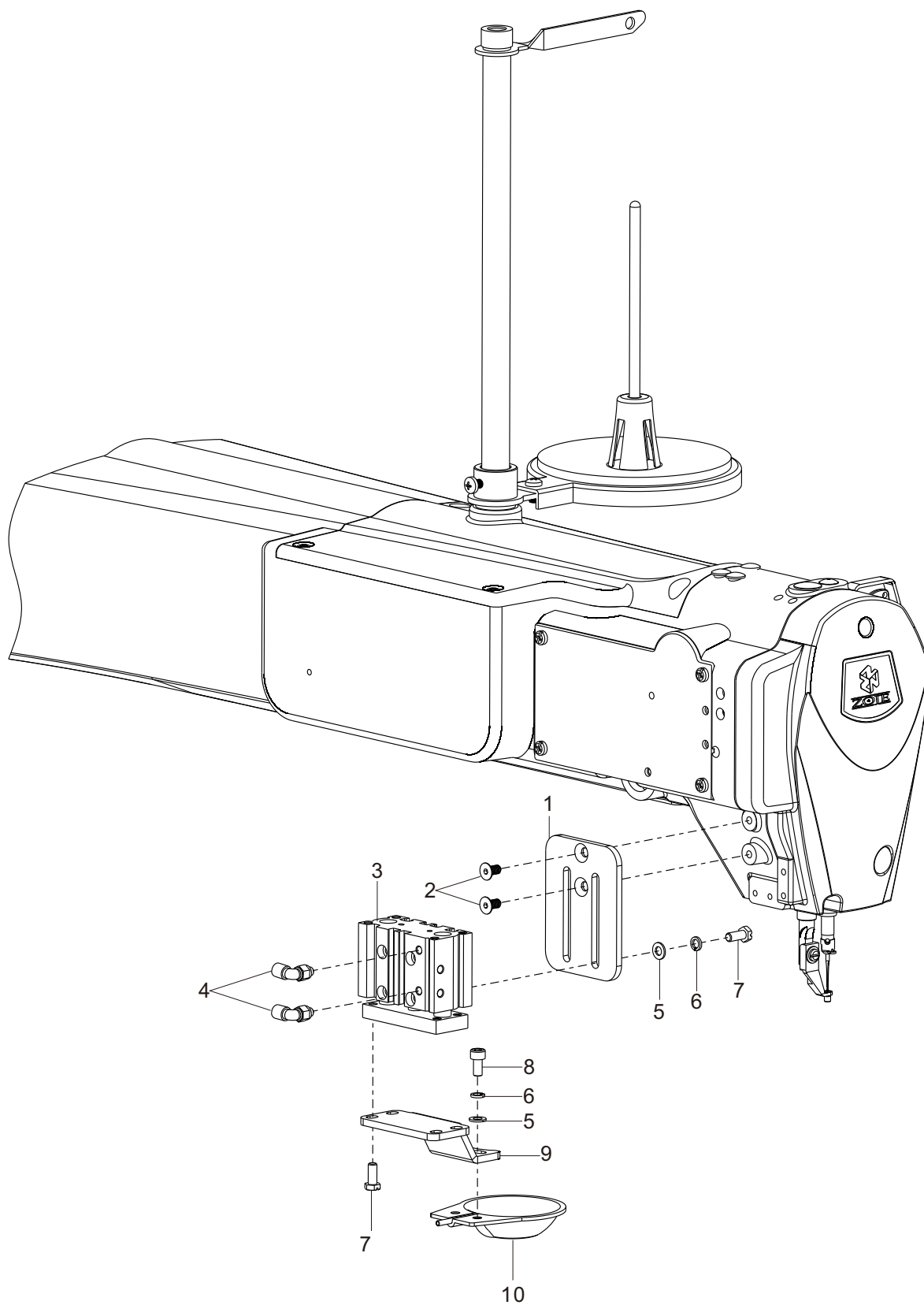


中压脚部件(2)

LOWER SHAFT TRIM THREAD COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009103	螺钉 M4 L=16	SCREW M4 L=16	1
2	10051273	中压脚步进电机	STEPPING MOTOR	4
3	10027319	电机座	MOTOR BRACKET	1
4	10002028	螺钉 M6 L=20	SCREW M6 L=20	2
5	10012014	螺钉 M5 L=4	SCREW M5 L=4	12
6	10027317	联轴器	COUPLING	2
7	10027318	联轴器橡胶圈	RUBBER RING	1
8	10027314	轴套	BUSHING	1
9	10009868	螺钉 M4 L=8	SCREW M4 L=8	2
10	10027297	油毡架	OIL FELT PAD BRACKET	1
11	10027296	油毡	OIL FELT PAD	1
12	10027315	压脚提升连杆轴	PRESSER VARIABLE SHAFT	1
13	10027316	齿轮A	GEAR A	1
14	10028805	齿轮B	GEAR B	1
15	10027320	挡圈	THRUST COLLAR	1
16	10007147	单向推力球轴承	BEARING	1
17	10007241	推力球轴承挡圈	THRUST COLLAR	2
18	10000212	8.5垫圈	WASHER 8.5	1
19	10027313	轴套	BUSHING	1
20	10048177	轴套	BUSHING	1
21	10027312	偏心轴	ECCENTRIC SHAFT	1
22	10011232	螺钉 M6 L=6	SCREW M6 L=6	5
23	10027310	压脚提升连杆	PRESSER VARIABLE LINK	1
24	10027311	螺钉 M6	SCREW M6	1
25	10030834	螺钉 M6	SCREW M6	1
26	10010193	螺钉 M4	SCREW M4	1
27	10027309	油毡	OIL FELT PAD	1
28	10003582	轴承 F608ZZ	BEARING F608ZZ	2
29	10027321	压脚凸轮	LIFTING CAM	1
30	10011232	螺钉 M6 L=6	SCREW M6 L=6	2
31	10027334	电机传感器组件	SENSOR SLIT ASM	1
32	10027322	压脚提升驱动轴	PRESSER FOTT LIFT DRIVE SHAFT	1
33	10009654	E型挡圈 6	E-RING 6	1
34	10000355	螺钉 M6 L=8	SCREW M6 L=8	1
35	10027323	抬压脚复位簧拉板	SPRING LOCATING PALTE	1
36	10027326	弹簧	SPRING	1
37	10003657	凸轮从动轴承	CAM FOLLOWER	1
38	10027325	压脚驱动臂	LIFTING LINK	1
39	10027328	垫圈	WASHER	1
40	10027324	轴套	BUSHING	1
41	10000434	垫圈 11.2×16.3×1	WASHER 11.5×16.3×1	1
42	10027364	定位轴	LOCATING SHAFT	1
43	10001239	组合螺钉 M4 L=6	SCREW M4 L=6	1
44	10027335	中压脚传感器安装板	SENSOR INSTALLING BASE	1
45	10051271	传感器	SENSOR	1
46	10000984	组合螺钉 M3 L=8	SCREW M3 L=8	1

5. 辅助压脚部件

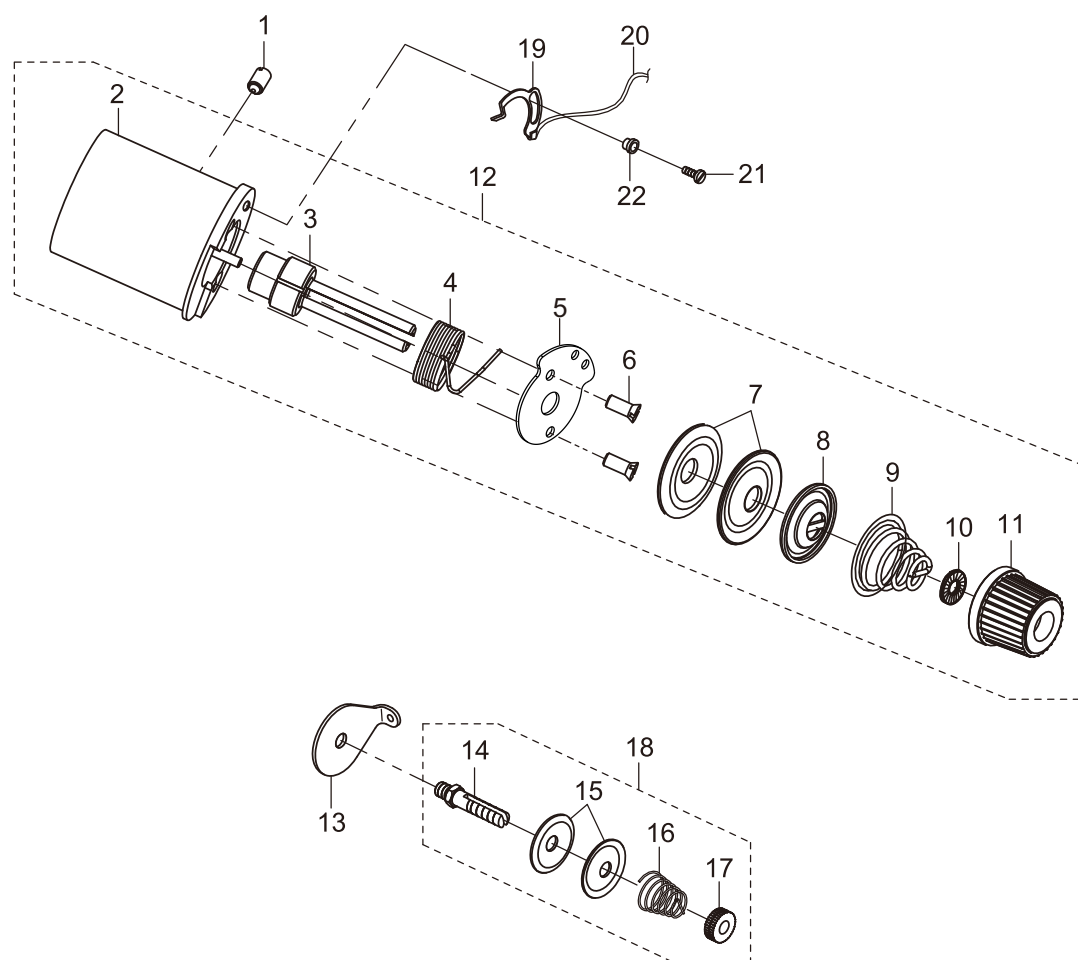


辅助压脚部件

AUXILIARY PRESSER MECHANISM COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10055187	辅助压脚气缸固定板	CYLINDER PLATE	1
2	10057345	螺钉	SCREW	2
3	10039466	辅助压脚气缸	CYLINDER	1
4	10052378	气管接头	TIE-IN	2
5	10005537	5垫圈	SPRING WASHER 5	6
6	10012318	5垫圈	WASHER 5	6
7	10013883	螺钉 M5 L=12	SCREW M5 L=12	8
8	10057345	螺钉 M5 L=10	SCREW M5 L=10	2
9	10055186	辅助压脚连接板3	CYLINDER PLATE	1
10	10054986	辅助压脚组件	AUXILIARY PRESSER FOOT	1

6. 松线部件

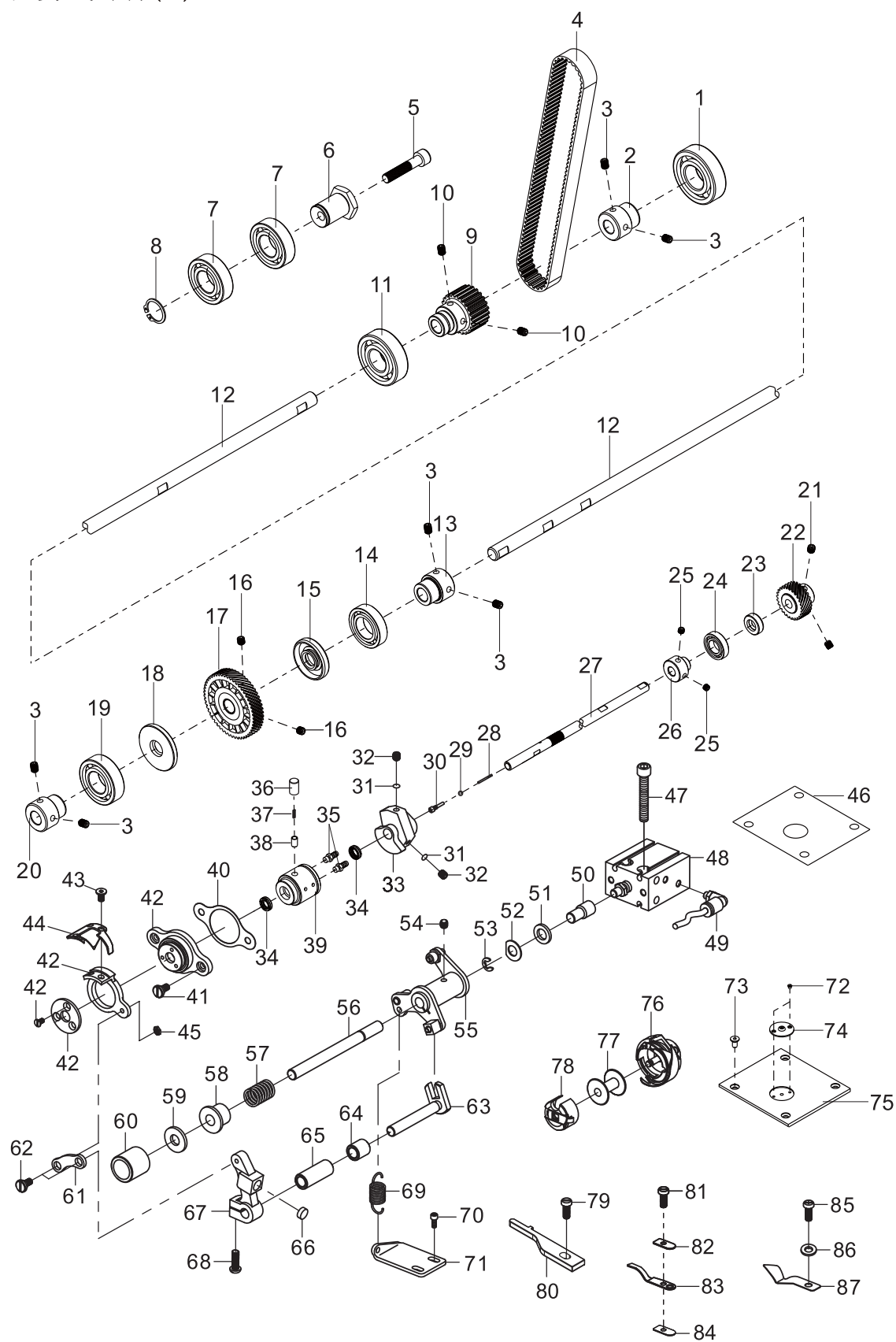


松线部件

TENSION RELEASE & THREAD TENSION COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10039435	螺钉	SCREW	1
2	10054295	全密封电磁铁	THREAD TENSION ELECTROMAGNET	1
3	10039435	螺钉	SCREW	1
4	10037581	夹线螺钉	SCREW	1
5	10049905	运模机挑线弹簧	SPRING	1
6	10049376	锁紧块	LOCK PLATE	1
7	10012730	螺钉	SCREW	2
8	10005489	过线板	THREAD TENSION DISK	2
9	10004625	松线板	THREAD TENSION DISK PRESSER	1
10	10004626	弹簧	SPRING	1
11	10004633	夹线制动板	ROTATING STOPPER	1
12	10004783	夹线螺母组件	THREAD TENSION NUT	1
13	10000541	夹线器过线器	THREAD GUIDE	1
14	10004666	螺钉 SM15/64"×28	SCREW SM15/64"×28	(1)
15	10004393	夹线板	THREAD_TENSION_DISK	(2)
16	10004669	弹簧	SPRING	(1)
17	10004664	螺母 SM1/4"×40	SCREW SM1/4"×40	(1)
18	10011493	夹线组件	THREAD_TENSION_1_ASM	1
19	10049374	感应片	SENSOR CABLE	1
20	10002471	单芯电线	WIRE	1250
21	10002917	螺钉 M2.5 L=6	SCREW M2.5 L=6	2
22	10050978	传感片外绝缘片	BUSHING	1

7. 下轴及剪线部件(1)

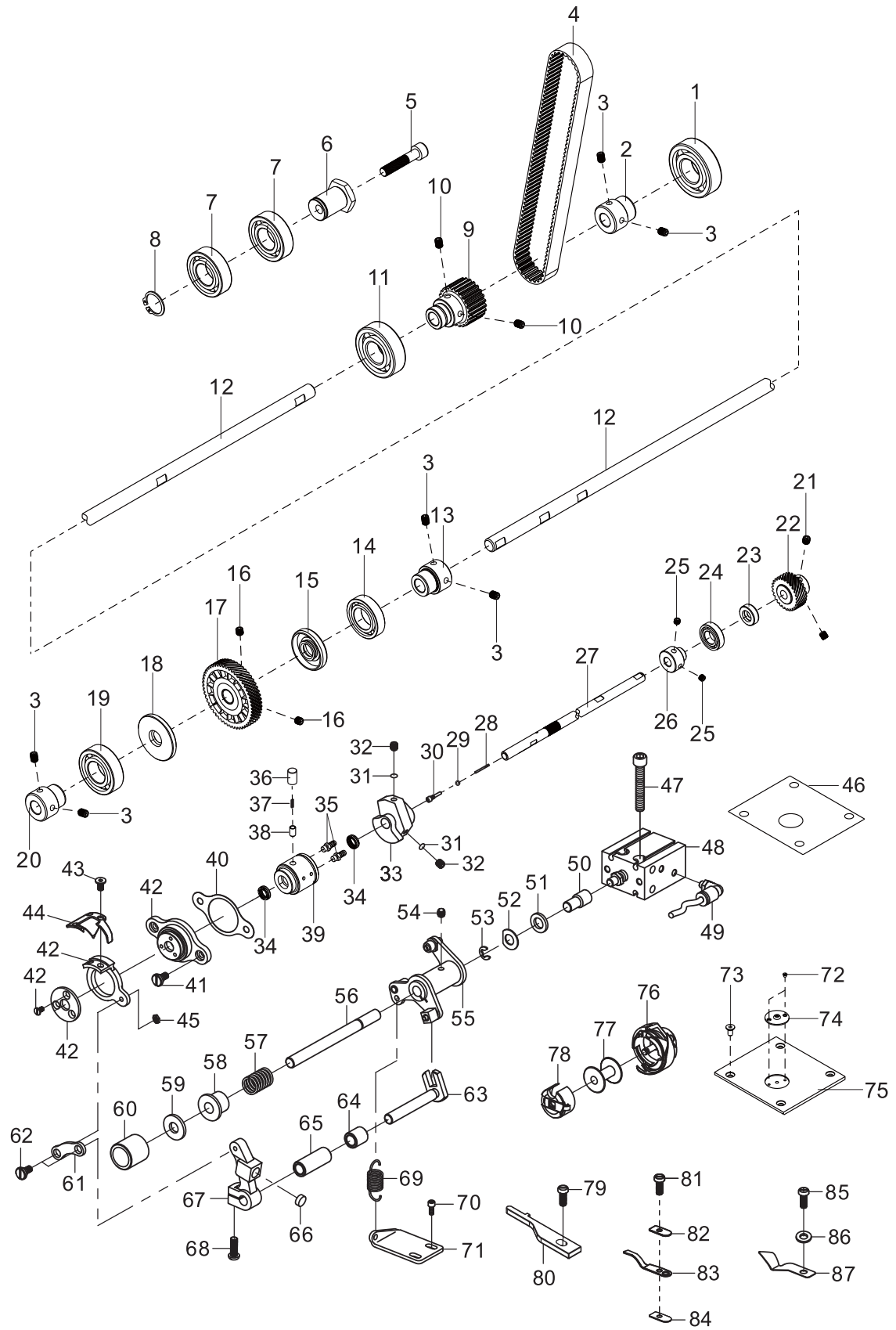


下轴及剪线部件

PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10054088	轴承62/22ZZ	BEARING 62/22ZZ	1
2	10040825	轴承衬套	BEARING SUPPORT	1
3	10010678	SM15/64"×28螺钉	SCREW SM15/64"×28	2
4	10037786	上轴同步带	TIMING BELT	1
5	10002020	M8×40螺钉	SCREW M8 L=10	1
6	10027837	张紧轮套	TENSION PULLEY	1
7	10050517	6004ZZ_BOM轴承	BEARING 6004ZZ_BOM	2
8	10007916	20挡圈	RING 20	1
9	10051566	抬牙轴同步齿形带轮	LOWER SPROCKET	1
10	10009187	M6×8螺钉	SCREW M6 L=8	2
11	10025881	6204NR-2RS_BOM轴承	BEARING 6204NR-2RS	1
12	10054008	900带轮轴	SHAFT	1
13	10037694	轴承衬套	BEARING SUPPORT	1
14	10037722	轴承6904ZZNR	BEARING 6904ZZNR	1
15	10012533	油封	OIL SEAL	1
16	10008862	SM1/4"×40螺钉	SCREW SM1/4"×40	2
17	10012462	齿轮	GEAR	1
18	10012538	油封	OIL SEAL	1
19	10025882	轴承 6004NR-2RS_BOM	BEARING 6004NR-2RS	1
20	10037694	轴承衬套	BEARING SUPPORT	1
21	10008862	SM1/4"×40螺钉	SCREW SM1/4"×40	2
22	10012554	齿轮	GEAR	1
23	10012423	油封	OIL SEAL	1
24	10026221	6901-ZZ_BOM轴承	BEARING 6901-ZZ	1
25	10012014	M5×4螺钉	SCREW M5 L=4	2
26	10049842	下轴后轴承挡圈	RING	1
27	10040498	下轴	SHAFT	1
28	10010063	油芯	OIL WICK	1
29	10000457	旋梭限油螺钉O形圈	O-RING	1
30	10010064	SM3/16"×32螺钉	SCREW SM3/16"×32	1
31	10023739	剪线凸轮垫	THREAD TRIMMER CAM WASHER	2
32	10013465	螺钉 SM1/4"×40	SCREW SM1/4"×40	2
33	10010736	剪线凸轮	THREAD TRIMMER CAM	1
34	10013029	油封	OIL SEAL	2
35	10008779	油管接头	JOINT	2
36	10054194	螺钉 M8×1	SCREW M8×1	1
37	10014386	柱塞簧	PLUNGER SPRING	1
38	10012609	柱塞	PLUNGER	1
39	10054060	900下轴前套	FRONT BUSHING	1
40	10051729	750动刀架座垫片	KNIFE BRACKET MOUNTING BASE GASKET	2
41	10011794	螺钉 M4 L=10	SCREW M4 L=10	2
42	10059306	动刀架座组件	KNIFE BRACKET MOUNTING BASE	1
43	10011588	螺钉 SM11/64"×40	SCREW SM11/64"×40	2
44	10026782	动刀	ROUND KNIFE	1
45	10009471	螺母	NUT	1
46	10053055	方形针板贴膜	SQUARE NEEDLE PLATE	1

8. 下轴及剪线部件 (2)

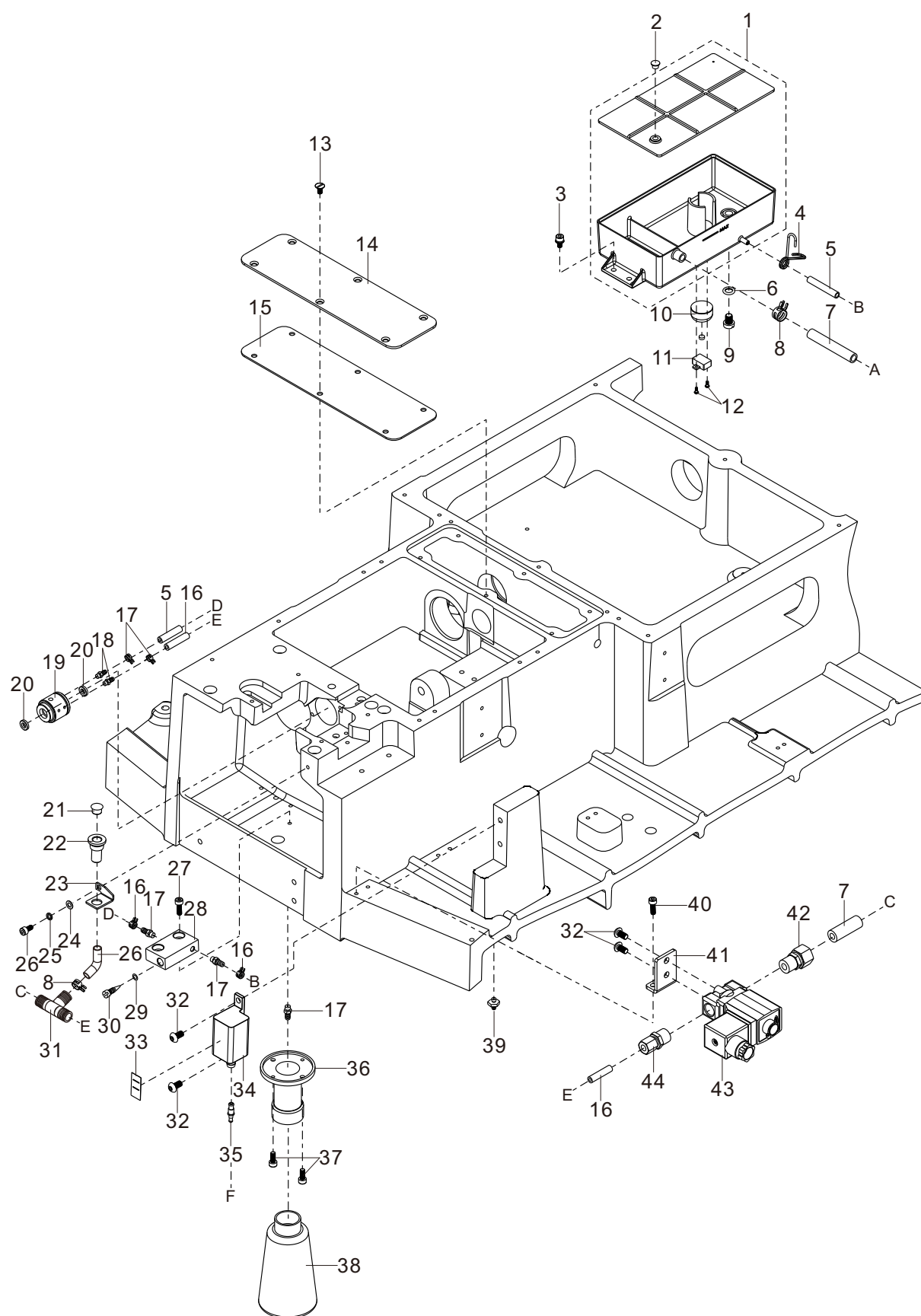


下轴及剪线部件

PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
47	10009520	螺钉 M5 L=25	SCREW M5 L=25	2
48	10037705	剪线气缸	AIR CYLINDER	1
49	10052378	气管接头	HOSE ELBOW	2
50	10037640	剪线气缸接头	CYLINDER KNUCKLE	1
51	10011650	垫圈 8.2×15×2	WASHER 8.2×15×2	1
52	10014124	垫圈 8.4×15×5	WASHER 8.4×15×5	1
53	10009654	挡圈 6	E-RING 6	1
54	10008862	螺钉 SM1/4" ×40	SCREW SM1/4" ×40	1
55	10039207	切线凸轮曲柄组件	TRIMMING CAM CRANK ASM	1
56	10011697	切刀驱动轴	TRIMMING SHAFT	1
57	10008812	弹簧	SPRING	1
58	10014196	扭簧端盖	SPRING COVER	2
59	10013008	垫圈 8.2	WASHER 8.2	1
60	10014462	轴套	BUSHING	1
61	10013044	刀轴连杆	KNIFE SHAFT CONNECTING BAR	1
62	10026142	螺钉	SCREW	2
63	10013007	切线驱动曲柄轴	TRIMMING CRANK SHAFT	1
64	10040501	轴套	BUSHING	1
65	10054299	轴套	BUSHING	1
66	10013010	切线驱动曲柄止动块	CRANK BLOCK	1
67	10013013	切线驱动曲柄	TRIMMING CRANK	1
68	10009818	螺钉 SM3/16" ×32	SCREW SM3/16" ×32	1
69	10028226	弹簧	SPRING	1
70	10005350	螺钉 M4 L=8	SCREW M4 L=8	2
71	10038523	剪线拉簧板	FIXED PLATE	1
72	10053634	螺钉	SCREW	2
73	10040655	螺钉	SCREW	4
74	10038528	运模车小针板	SMALL NEEDLE PLATE	1
75	10048793	750针板	NEEDLE PLATE	1
76	10041772	HSM-B1HTR旋梭	HOOK	1
77	10039875	梭芯	BOBBIN	1
78	10039877	BC-DBM(1)-NBL1梭壳	BOBBIN CASE	1
79	10010373	螺钉 SM11/64" ×40	SCREW SM11/64" ×40	1
80	10041951	旋梭定位钩	BOBBIN CASE HOLDER	1
81	10009601	螺钉 SM9/64" ×40	SCREW SM9/64" ×40	1
82	10055264	定刀压板	FIXED KNIFE PLATE	1
83	10011421	定刀	FIXED KNIFE	1
84	10042100	定刀垫片	FIXED KNIFE GASKET	1
85	10046203	定刀座螺钉	FIXED KNIFE SCREW	1
86	10057346	分线器垫片	DISPART THREAN SHUTTLE GASKET	1
87	10026784	分线器	DISPART THREAN SHUTTLE	1

9. 润滑部件

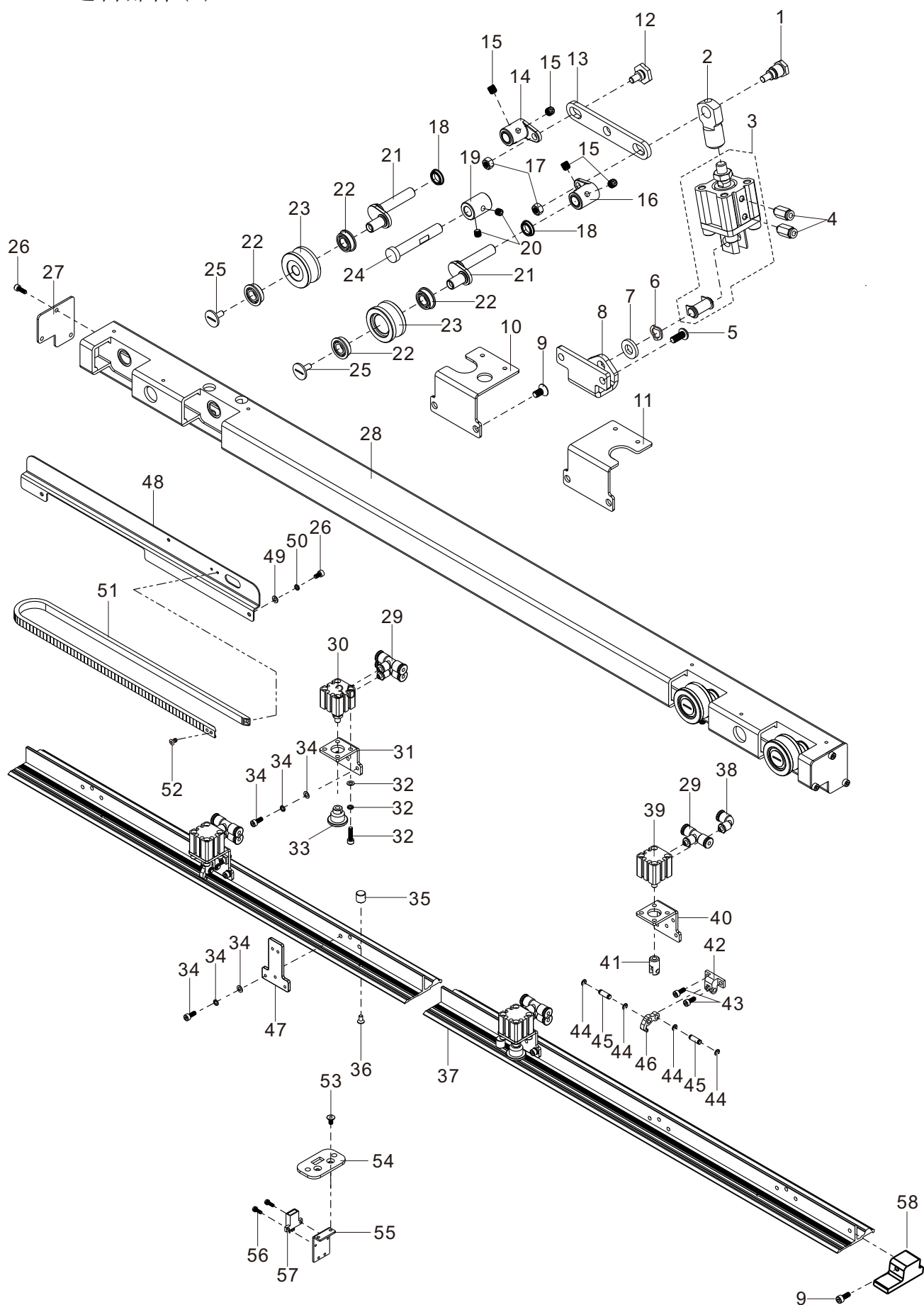


润滑部件

LUBRICATION COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10049823	油箱组件	OIL TANK	1
2	10027286	橡胶塞	RUBBER PLUG	1
3	10001239	螺钉组件	SCREW ASM	5
4	10022469	油管夹	SPRING CLIP	1
5	10007800	Φ3×Φ5油管	OIL TUBE Φ3×Φ5	1,500
6	10014461	6.5×20形圈	O-RING	3
7	10007806	Φ8×Φ10油管	OIL TUBE Φ8×Φ10	200
8	10013048	弹簧	SPRING	4
9	10008783	SM5/16"×24螺钉	SCREW SM5/16"×24	2
10	10054296	油量报警开关组件	SWITCH	1
11	10053851	PA1.6×6螺钉	SCREW	2
12	10009195	M4×7.80螺钉	SCREW M4 L=7.8	6
13	10037679	齿轮箱盖板	COVER PLATE	1
14	10038525	齿轮箱盖板垫	PLATE	1
15	10007800	Φ3×Φ5油管	OIL TUBE Φ3×Φ5	350
16	10007796	Φ4×Φ6油管	OIL TUBE Φ4×Φ6	650
17	10012160	弹簧	SPRING	2
18	10008943	橡胶塞	RUBBER PLUG	1
19	10008780	加油杯	OIL FILLER CUP	1
20	10054049	小油杯架	BRACKET	1
21	10000863	M4×12螺钉	SCREW M4 L=12	1
22	10010517	油量调节阀	OIL REGULATING VALVE	1
23	10008779	油管接头	JOINT	3
24	10000567	油量调节阀O形圈	O-RING	1
25	10000566	油量调节杆	REGULATING ROD	1
26	10007806	Φ8×Φ10油管	OIL TUBE Φ8×Φ10	500
27	10054223	油管三通接头	T-JOINT	1
28	10007096	M5×10螺钉	SCREW M5 L=10	4
29	10048826	油位标贴	OIL LEVEL LABEL	1
30	10005291	小油箱组件	SMALL OIL TANK	1
31	10006185	油杯组件	OILCAN ASM	1
32	10005041	M4×10内六角圆头螺栓	SCREW M4 L=10	4
33	10048780	油管接头	JOINT	1
34	10050949	流量电磁阀安装座	MOUNTING PLATE	1
35	10007806	Φ8×Φ10油管	OIL TUBE Φ8×Φ10	300
36	10050201	锁母直通终端	JOINT	1
37	10042039	2KW03-08电磁阀	SOLENOID VALVE	1
38	10050200	锁母直通终端	JOINT	1

10. X-Y送料部件(1)

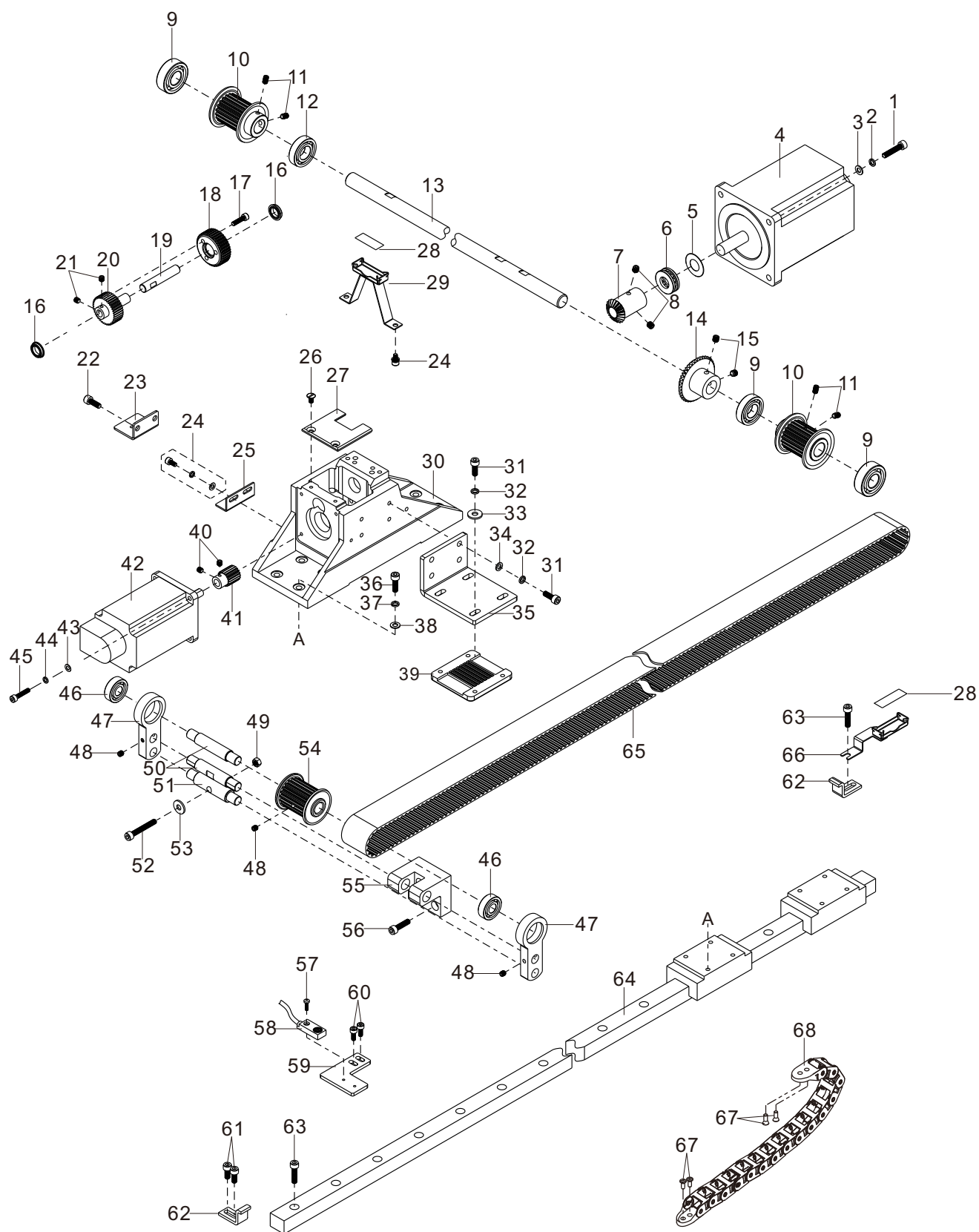


X-Y送料部件(1)

FEEDING COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10050894	轴位螺钉B	SHOULDER SCREW A	2
2	10054012	气缸接头	CYLINDER JOINT	2
3	10050999	气缸KCQ2D20-10DM	AIR CYLINDER	2
4	10052379	接头_PC04-M5	JOINT	4
5	10050899	内六角平头螺钉	SCREW	4
6	10009502	8垫圈	WASHER 8	2
7	10010804	8.2垫圈	WASHER 8.2	2
8	10050897	气缸支座	CYLINDER PEDESTAL	2
9	10001948	螺钉 M5 L=10	SCREW M5 L=10	5
10	10054029	支撑板B	BRACKET B	1
11	10054030	支撑板A	BRACKET A	1
12	10050893	轴位螺钉A	SHOULDER SCREW B	2
13	10052018	连杆	CONNECTING ROD	2
14	10050889	摆动曲柄左	CRANK LEFT	2
15	10008862	螺钉 SM1/4"×40	SCREW SM1/4"×40	8
16	10050888	摆动曲柄右	CRANK RIGHT	2
17	10009467	M5螺母	NUT M5	4
18	10051000	轴承MF128	BEARING	8
19	10052017	送料座销挡圈	THRUST COLLAR	2
20	10012162	螺钉 M5 L=5	SCREW M5 L=5	4
21	10050892	压料轮轴	CRANKSHAFT	4
22	10003582	F608ZZ轴承	BEARING	8
23	10053586	压料轮	GUIDE WHEEL	4
24	10052016	送料座销	PIN	2
25	10050898	螺钉	SCREW	4
26	10001513	螺钉 M3 L=6	SCREW M3 L=6	6
27	10051740	盖板	COVER PLATE	2
28	10054021	900送料座	FEEDING STRUCTURE	1
29	10050130	接头_PT04-M5	JOINT	6
30	10054462	KCQ2B16-5DM气缸	AIR CYLINDER	4
31	10054455	安装板A	MOUNTING PLATE A	4
32	10059084	组合螺钉 M4 L=16	SCREW M4 L=16	24
33	10054452	压紧套B	PRESSING BLOCK	4
34	10001239	组合螺钉 M4 L=10	SCREW M4 L=10	18
35	10052200	销	PIN	2
36	10040655	螺钉	SCREW	2
37	10055664	铝型材模板导轨-2000	ALUMINUM PROFILE GUIDE	1
38	10052378	气管接头	JOINT	6
39	10054738	气缸	AIR CYLINDER	2
40	10054456	安装板B	MOUNTING PLATE B	2
41	10054451	气缸接头	CYLINDER JOINT	2
42	10054453	铰接座	HINGE SEAT	2
43	10039656	螺钉 M4 L=8	SCREW M4 L=8	6
44	10003248	3挡圈	E-RING 3	8
45	10000413	5×15.5短销	SHORT PIN	4
46	10054454	抓勾	CLAW HOOK	2
47	10055383	拖链支撑板	SUPPORT PLATE	1
48	10056198	900拖链托板	TOWLINE FIXED PLATE	1
49	10009468	3垫圈	WASHER 3	2
50	10000927	3.2垫圈	WASHER 3.2	2
51	10037199	塑料拖链	TOWLINE	1
52	10009667	螺钉 M3 L=6	SCREW M3 L=6	4
53	10051846	螺钉	SCREW	4
54	10055067	X向传感器板	X SENSOR MOUNTING PLATE	1
55	10054218	欧姆龙传感器架	MOUNTING PLATE	1
56	10000984	螺钉	SCREW	2
57	10053588	X向传感器	X SENSOR MOUNTING	1
58	10055269	导轨右限位块	LINEAR GUIDE RAIL	1

11. X-Y送料部件(2)



X-Y送料部件(2)

FEEDING COMPONENTS

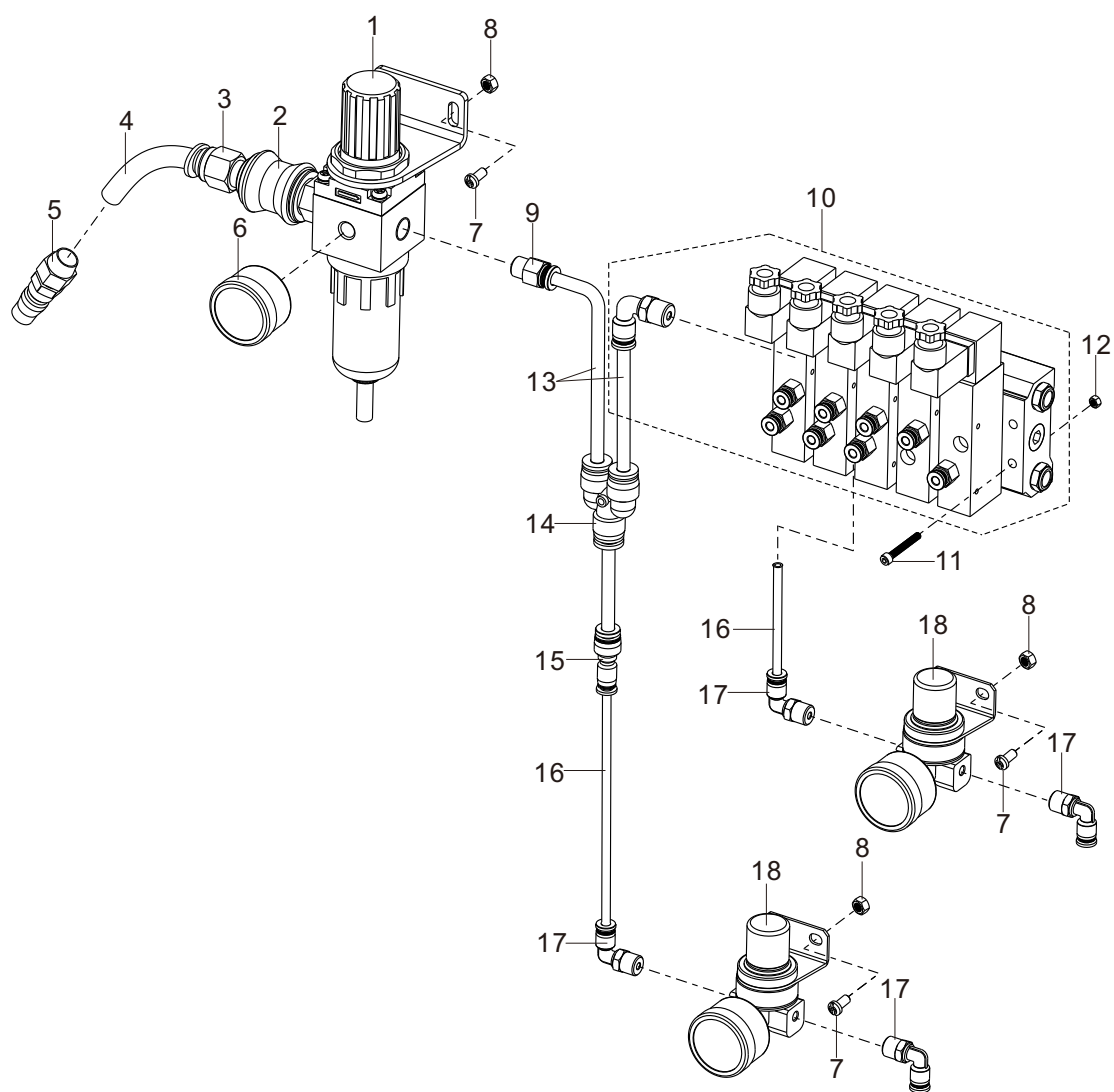
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10006118	螺钉 M5 L=25	SCREW M5 L=25	4
2	10012318	5垫圈	WASHER 5	4
3	10005537	5垫圈(GB/T93-1987)	WASHER 5	4
4		X向低压闭环步进电机	STEPPING MOTOR	1
5	10007378	14调整垫片	WASHER 14	4
6	10003684	51101轴承	BEARING	1
7	10053328	Y向主动齿轮	Y-DRIVE GEAR	1
8	10011232	螺钉 M6 L=6	SCREW M6 L=6	2
9	10009787	6202ZZNR轴承	BEARING	2
10	10053998	900Y向同步带轮	Y-SYNCHRONOUS PULLEY	2
11	10004949	螺钉 M5 L=8	SCREW M5 L=8	4
12	10028167	轴承 6002ZZNR	BEARING	2
13	10054111	900Y向驱动轴	Y-DRIVE SHAFT	1
14	10050756	Y向从动齿轮	Y-DRIVEN GEAR	1
15	10011232	螺钉 M6 L=6	SCREW M6 L=6	2
16	10054087	轴承_F689ZZ	BEARING	4
17	10009103	螺钉 M4 L=16	SCREW M4 L=16	6
18	10054044	X向同步带轮	X-TIMING BELT	2
19	10054020	X向同步带轮轴	X-DRIVEN SHAFT	2
20	10053995	X向传动直齿轮	X-DRIVEN GEAR	2
21	10012162	螺钉 M5 L=5	SCREW M5 L=5	4
22	10010958	螺钉 M5 L=14	SCREW M5 L=14	10
23	10054057	900拖链板	PLATE	2
24	10001239	螺钉组件	SCREW	2
25	10054010	Y向传感器检测板	DETECTION PLATE	1
26	10051846	螺钉	SCREW	8
27	10055070	760齿轮盖板	COVER PLATE	2
28	10050960	Y向齿轮油毡	LINOLEUM	2
29	10054031	X向齿轮油槽	X OIL SUMP	2
30	10053996	X向齿轮箱		2
31	10010958	螺钉 M5 L=14	SCREW M5 L=14	16
32	10005537	5垫圈(GB/T93-1987)	WASHER 5	16
33	10000480	6垫圈	WASHER 6	8
34	10009469	5垫圈	WASHER 5	8
35	10054001	900Y向同步带座	MOUNTING SEAT	2
36	10003164	M5×16螺钉	SCREW M5 L=16	16
37	10005537	5垫圈(GB/T93-1987)	WASHER 5	16
38	10012318	5垫圈	WASHER 5	16
39	10054002	900Y向同步带压板	PRESS PLATE	2
40	10012162	螺钉 M5 L=5	SCREW M5 L=5	4
41	10053994	X向电机直齿轮	X-DRIVE GEAR	2
42		X轴电机	STEPPING MOTOR	2
43	10002954	4垫圈	WASHER 4	8
44	10002991	4垫圈	WASHER 4	8
45	10000381	M4×20螺钉	SCREW M4 L=20	8

X-Y送料部件(2)

FEEDING COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
46	10003576	6000ZZ轴承	BEARING	4
47	10050883	张紧板	TENSIONING PLATE	4
48	10012162	螺钉 M5 L=5	SCREW M5 L=5	8
49	10009467	螺母 M5	NUT M5	2
50	10053997	900张紧轴	TENSIONING SHAFT	4
51	10054000	900张紧轴2	TENSIONING SHAFT 2	2
52	10003100	螺钉	SCREW M5 L=35	2
53	10000480	6垫圈	WASHER 6	2
54	10054003	900Y向同步带从动轮	Y-DRIVEN GEAR	2
55	10053999	900张紧座	TENSIONING PLATE	2
56	10003141	螺钉 M5 L=20	SCREW M5 L=20	6
57	10000984	螺钉	SCREW	1
58		Y传感器连接线揽	Y SENSOR	1
59	10050943	Y向传感器安装板	SENSOR MOUNTING PLATE	1
60	10012752	螺钉 M4 L=10	SCREW M4 L=10	2
61	10052226	导轨限位块	LIMIT BLOCK	4
62	10003162	螺钉 M5 L=12	SCREW M5 L=12	8
63	10003141	螺钉 M5 L=20	SCREW M5 L=20	28
64	10054011	直线导轨	LINEAR GUIDE RAIL	2
65	10054063	900开口橡胶同步带	SYNCHRONOUS BELT	5,020
66	10054032	Y向齿轮油槽	OIL SUMP	1
67	10003036	螺钉 M3 L=6	SCREW M3 L=6	8
68	10055677	开放式塑料拖链	TOWLINE	2

12. 气动部件

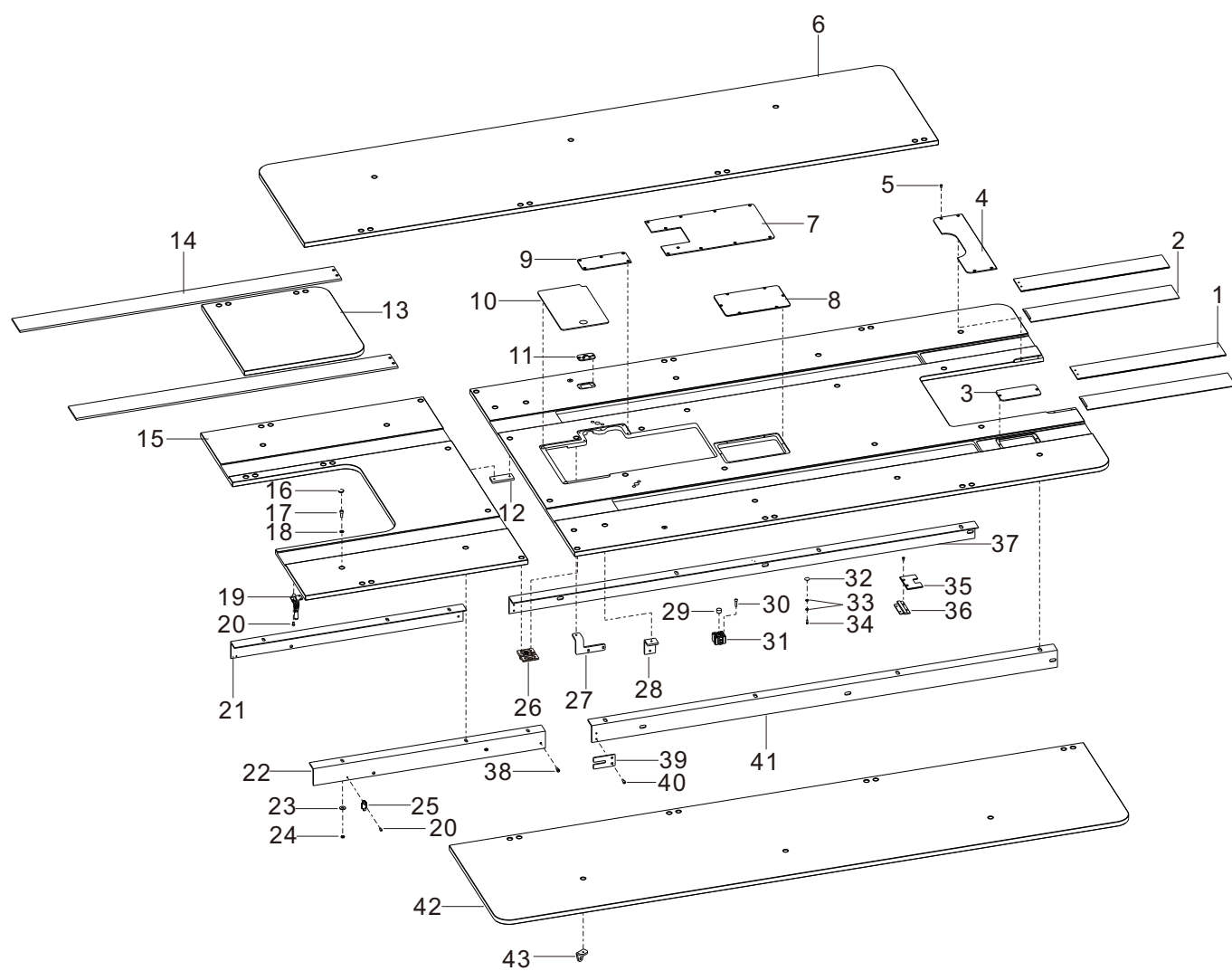


气动部件

PNEUMATIC COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10007604	AW20-02过滤减压阀	FILTER REGULATOR	1
2	10007534	ATC HSV08手滑阀	HAND SLIDE VALVE	1
3	10003458	APC10-02 Φ10阀进气直通接头	PLUG APC10-02	1
4	10008151	ATC PUC1065透明气管	TUBE Φ10×Φ6.5	
5	10024399	接头	PLUG Φ10×R1/4	1
6	10007620	带压力开关的压力表	AIR PRESSURE SWITCH	1
7	10003883	面板螺钉	SCREW	4
8	10009467	螺母 M5	NUT M5	4
9	10031295	接头	HALF UNION APC6-02	1
10	10050465	五电磁阀组件	5 PORT SOLENOID VALVE GROUP	1
11	10002180	螺钉 M4 L=30	SCREW M4 L=30	4
12	10009471	螺母 M4	NUT M4	4
13	10008150	气管	TUBE Φ6×Φ4	
14	10039672	Y型三通接头	Y-QUICK COUPLING	2
15	10054472	IPU6-4-A接头	SCREW M4 L=10	1
16	10008119	气管	TUBE Φ4×Φ2.5	
17	10053405	接头	PLUG PL4-01	3
18	10052370	AR1500压脚压力调节阀	REDUCING VALVE	2
19	10059769	快排阀	VALVE	1
20	10052369	调压阀NSF 04	PLUG NSF 04	1

13.大缝台部件

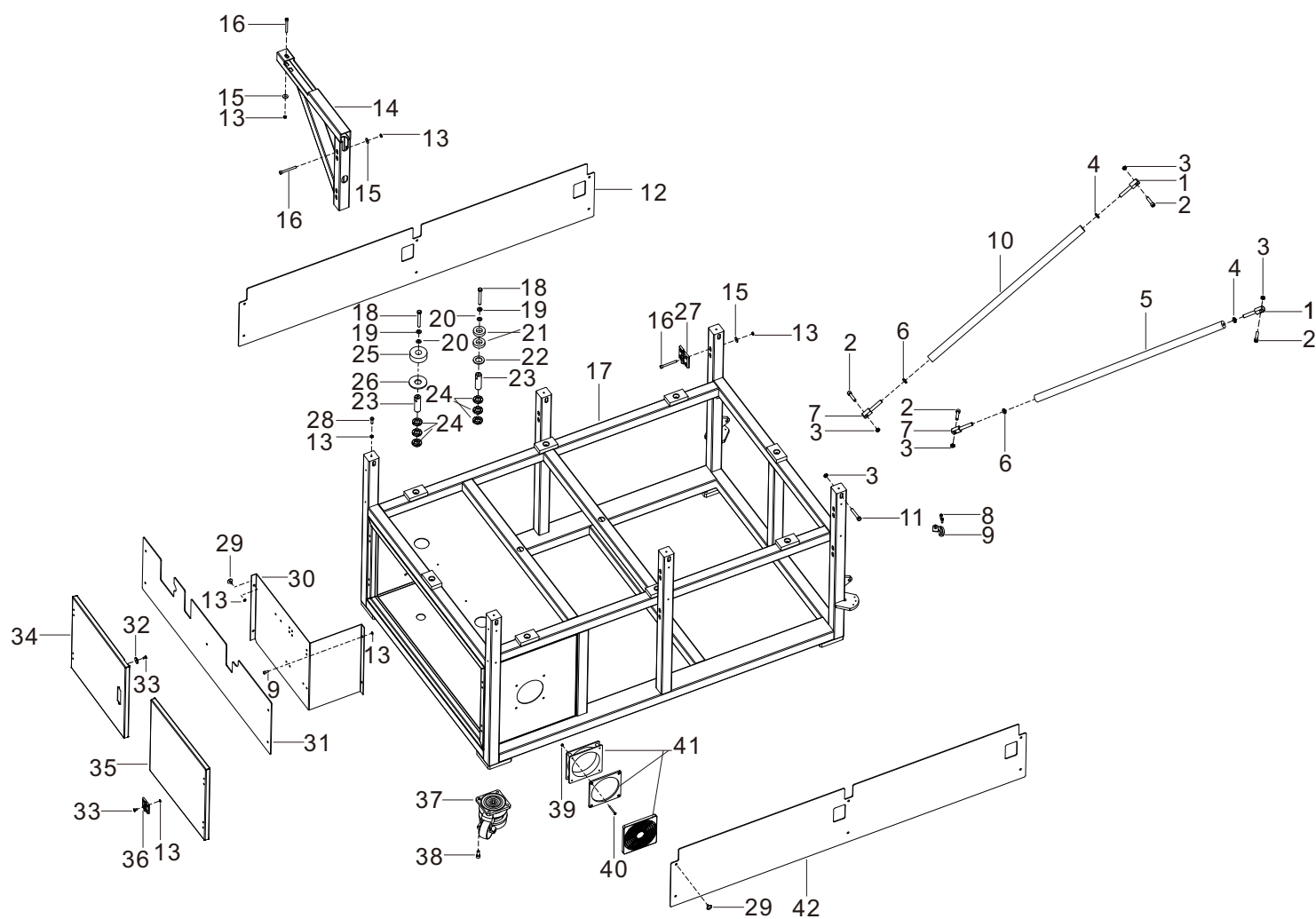


大缝台部件

SEWING BED COMPONENTS

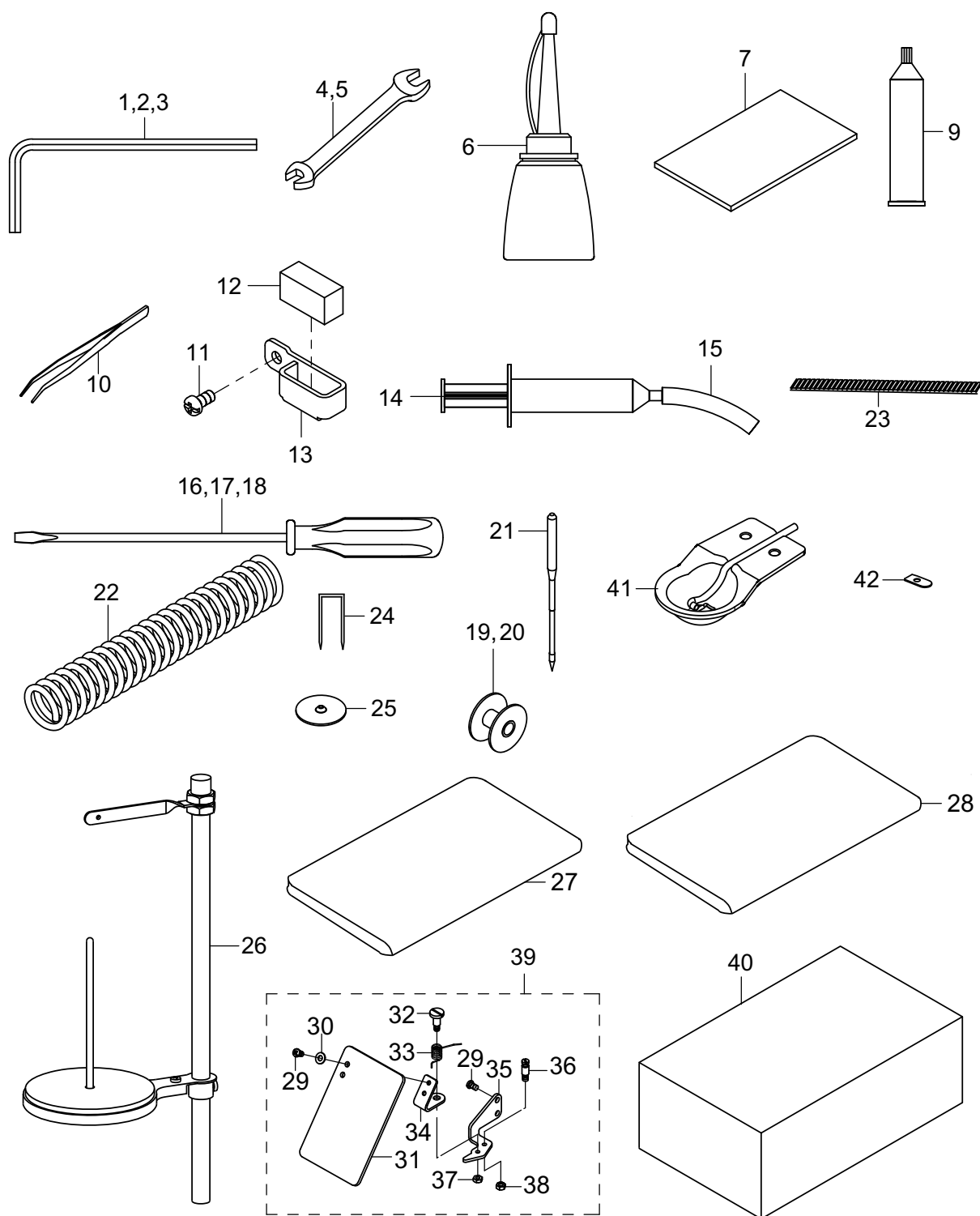
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10057521	900后滑移板2	900-DUSTPROOF PLATE 2	2
2	10057522	900后滑移板1	900-DUSTPROOF PLATE 1	2
3	10055066	电机盖板	MOTOR COVER LABLE	1
4	10058136	900后台板贴	900-TABLE LABLE	1
5	10051846	螺钉	SCREW	29
6	10057259	900辅助台板左	900-LEFT TABLE	1
7	10057343	剪线上盖板	TRIMMING COVER LABLE	1
8	10057307	900油盒盖板	900-OIL TANK COVER LABLE	1
9	10056918	800切刀盖板	800-KNIFE COVER LABLE	1
10	10055065	760梭芯盖板组件	760-COVER LABLE	1
11	10055067	X向传感器板	X SENSOR MOUNTING PLATE	1
12	10055080	拉紧板	CONNECTING PLATE	2
13	10057276	900翻转小台板	900-REVERSIBLE TABLE	1
14	10057304	900前滑移板	900-DUSTPROOF PLATE	2
15	10057262	900小台板面	900-SMALL TABLE	1
16	10057532	台板孔塞	RUBBER PLUG	73
17	10009008	M6×16螺钉	SCREW	69
18	10012856	6.5×12×1垫圈	WASHER	69
19	10056112	肘夹头	ELBOW CHUCK	2
20	10005350	M4×8螺钉	SCREW	9
21	10058159	APS-L4060 900直角角铝前A	FRONT ALUMINIUM PROFILE A APS-L4060	1
22	10058160	APS-L4060 900直角角铝前B	FRONT ALUMINIUM PROFILE B APS-L4060	1
23	10003019	6垫圈 (GB/T 96.1-2002)	WASHER	14
24	10003032	M6螺母 (GB/T 6172.1-2000)	NUT	54
25	10050184	气枪挂钩	SCREW M8 L=30	1
26	10055094	金属合页	METAL HINGE	10
27	10057039	台板支撑座2	MOUNTING PLATE	1
28	10055075	台板安装板	MOUNTING PLATE	8
29	10059444	模板顶柱	TOP COLUMN	2
30	10003141	M5×20螺钉 (GB/T 70.1-2000)	SCREW	4
31	10059354	气缸	AIR CYLINDER	2
32	10055663	顶销	TOP PIN	2
33	10041012	大垫圈3 (GB/T 96.2-2002)	WASGER	4
34	10001033	M3×10螺钉	SCREW	2
35	10055070	760齿轮盖板	760-COVER LABLE	2
36	10055069	760滑移板连接板	760-CONNECTING PLATE	2
37	10058161	APS-L4060 900直角角铝后A	BEHIND ALUMINIUM PROFILE A APS-L4060	1
38	10054095	螺钉销2	SHOULDER SCREW	2
39	10054068	连接板	CONNECTING BOLCK	2
40	10003162	M5×12螺钉 (GB/T 70.1-2000)	SCREW	4
41	10058162	APS-L4060 900直角角铝后B	BEHIND ALUMINIUM PROFILE B APS-L4060	1
42	10057260	900辅助台板右	900-RIGHT TABLE	1
43	10055082	支撑板6	BRACKET 6	2

14.机架部件



机架部件		MACHINE FRAME COMPONENTS		
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10054069	接头A	JOINT A	4
2	10006283	M8×35螺钉	SCREW M8 L=35	8
3	10003131	M8螺母	NUT M8	14
4	10054091	M10螺母	NUT M10	4
5	20022512	900支撑杆B喷漆件	900-SUPPORT ROD B	2
6	10054090	M10螺母 左旋	NUT M10-L	4
7	10054070	接头B	JOINT B	4
8	10003162	M5×12螺钉	SCREW M5 L=12	6
9	10055085	支撑板1	SUPPORT BAR 1	2
10	20022513	900支撑杆A喷漆件	900-SUPPORT ROD A	2
11	10054084	M8*50螺栓	SCREW M8 L=50	6
12	10055090	右侧挡板	RIGHT BAFFLE	1
13	10003032	M6螺母	NUT M6	42
14	20021221	900辅助台板支撑架组件喷漆件	900-AUXILIARY PLATEN SUPPORT ASSEMBLY	4
15	10003019	6垫圈	WASHER 6	36
16	10003790	M6×55螺钉	SCREW M6 L=55	36
17	10057586	900机架组件	900-MACHINE FRAME	1
18	10059271	M8×65螺栓	SCREW M8 L=65	7
19	10054005	橡胶垫B	RUBBER PLATE B	7
20	10002948	8垫圈	WASHES 8	8
21	10054004	橡胶垫A	RUBBER PLATE A	6
22	10054852	Φ20平垫圈	WASHER Φ20	3
23	10054074	M20×1.5螺柱	SCREW M20	8
24	10054086	小圆螺母	RUBBER PLATE A	24
25	10057527	橡胶垫A	RUBBER PLATE A	5
26	10055382	Φ20平垫圈	WASHER Φ20	5
27	10055094	金属合页	METAL HINGE	8
28	10052876	M6×20螺栓	SCREW M6 L=20	6
29	10041876	螺钉	SCREW	19
30	10055525	隔板	PARTITION	1
31	10054006	后挡板	BACK BAFFLE	1
32		磁铁	MAGNET	2
33	10030193	M5×10螺钉	SCREW M5 L=10	18
34	10055522	电控箱左侧门	ELECTRIC CONTROL BOX LEFT DOOR	1
35	10055523	电控箱右侧门	ELECTRIC CONTROL BOX ON THE RIGHT DOOR	1
36	10059338	金属合页	METAL HINGE	4
37	10057044	一体式脚轮	INTEGRAL ANGLE WHEEL	4
38	10003093	M8×20螺钉	SCREW M8 L=20	16
39	10009471	M4螺母	NUT M4	4
40	10007044	M4×40螺钉	SCREW M4 L=40	4
41	10054081	散热风扇12025	COOLING FAN	1
42	10055089	左侧挡板	LEFT BAFFLE	1

15.附件部件



附件部件

ACCESSORIES COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009685	内六角扳手 3	HEXAGONAL WRENCH 3	1
2	10009687	内六角扳手 4	HEXAGONAL WRENCH 4	1
3	10009689	内六角扳手 5	HEXAGONAL WRENCH 5	1
4	10003369	呆扳手 8×10	WRENCH 8×10	1
5	10003368	呆扳手 9×11	WRENCH 9×11	1
6	10005356	油壶	OLI CAN	1
7	20009052	油脂软盒_加油脂后	OIL BOX	1
8	10004247	镊子组件	TWEEZERS	1
9	10011143	螺钉 SM9/64"×40 L=7	SCREW SM9/64"×40 L=7	1
10	10000396	硅油毡	FELT	1
11	10000398	硅油板	THREAD GUIDE	1
12	10003361	注射器	INJECTOR	1
13	10007800	油管 $\phi 3 \times \phi 5$	TUBE $\phi 3 \times \phi 5$	60
14	10010994	大螺丝刀	SCREW DRIVER LARGE	1
15	10010995	中螺丝刀	SCREW DRIVER MIDDLE	1
16	10013185	小螺丝刀	SCREW DRIVER SMALL	1
17	60000115	吹气管	INPUT TUBE	1
18	10039915	$\Phi 7$ 塑料钢钉电线卡	NAIL	7
19	10038528	运模车小针板	SMALL NEEDLE PLATE	2
20	10053820	机针 DP×5 10#	NEEDLE DP×5 10#	10
21	10025484	梭心 <用于-01>	BOBBIN	2
22	10025484	梭心 <用于-02>	BOBBIN	2
23	10055183	小辅助压脚组件	AUXILIARY PRESSER FOOT	1
24	10050764	线架部件	THREAD STAND	1
25	10051549	5775防雨罩		1
26	10041496	机头发泡		1
27	10040794	U盘		1
28	10047881	加密狗		1
29	10011570	螺钉 SM11/64"×40 L=7	SCREW SM11/64"×40 L=7	(4)
30	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	(2)
31	10011636	安全板	SAFETY PLATE	(1)
32	10011677	螺钉轴	HINGE SCREW	(1)
33	10011678	弹簧	SPRING	(1)
34	10011684	安全板架组件	SAFETY PLATE INSTALLING PLATE B	(1)
35	10011632	安全板座	SAFETY PLATE INSTALLING PLATE A	(1)
36	10011633	销钉	SCREW PIN	(1)
37	10010370	螺母 SM11/64"×40	NUT SM11/64"×40	(1)
38	10011682	螺母 SM3/16"×28	NUT SM3/16"×28	(1)
39	20004358	眼睛防护罩组件	SAFETY PLATE ASM	1
40	10000400	附件箱	ACCESSORY BOX	1

-01小旋梭 -02大旋梭